

Qualität und Funktion

**Gebrauchsanweisung**  
*Instruction Manual*

**Schaftansatz A60**  
*Socket Attachment Block A60*



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Please read the IFU carefully before fitting. Only correct usage will warrant the function.

### 1. Intended Use

The wooden socket attachment blocks are for usage in a modular prosthetic limb prosthesis and laminated into the prosthetic socket.

### 2. Technical data

- proximal wood
- incl. dummy and M6 countersunk screws
- water resistant\*
- weight limit: 100 kg

**REF**

Order No.	Wood Diameter	Height	Weight	Article No.
A60-148	Ø 148 mm	64 cm	320 g	4 114 060 00 77 148
A60-120	Ø 120 mm	64 cm	280 g	4 114 060 00 77 120
A60-30	Ø 120 mm	30 cm	160 g	4 114 060 00 77 030

\* with specially waterproof coated bolts; not included

### 3. Indication/ Contraindication

Indication:

- Amputation of lower extremities

Contraindication:

- not known

### 4. Side effects

There are no known side effects.

### 5. General Instructions



- This medical product is designed for single patient, multiple use.
- Fitting/service of this medical device is only allowed by a certificated orthopedic professional.
- Improper modification or application to the product is not allowed. In case of non-observance, the function of the product may be impaired, so that product liability is excluded.
- Only approved screws may be used.
- The maximum weight loads are listed under "2. Technical Data". Additional loads must be taken into account when calculating the weight.
- The maximum structural height of the socket attachment block is approx. 60 mm. If shortening the socket attachment block, pay attention not to fall below a minimum structural height of 30 mm.
- Before trial fitting, secure socket attachment block with a glass fiber reinforcement.
- In case of insufficient laminate reinforcement, the A60 socket attachment block could break out from the prosthetic socket.

### 6. Installation

- After trial fitting, the socket attachment block has to be matched to the socket. The size and the shape of the given adaptor connection area may not be matched.
- Put the enclosed lamination protection to the adaptor and seal the socket together with adaptor and lamination protection.
- For reinforcing the socket attachment block, circularly insert a carbon fiber strip in your reinforcement. For patients with a high body weight the attachment block has to be reinforced with additional reinforcement layers.
- After the lamination procedure the distal laminate is grinded evenly up to the level of the lamination protection.
- Remove lamination protection. Maintain the lateral laminate edges as they give additional guidance to the socket attachment block.
- Assemble adaptor with the enclosed hexagon socket countersunk head screws by using Torque Wrench.

Torque: 12 Nm



An additional securing of the screws with e.g. Loctite is not allowed.



### **7. Maintenance**

The socket attachment block must be checked as part of regular prosthesis maintenance.

### **8. CE- Conformity**

The product satisfies the requirements of Regulation (EU) 2017/745 of the European Parliament and of the Council (MDR) and bears the CE mark. All major incidents related to the product needs to be informed to Uniprox and the competence European Authority.

### **9. Warranty and Guarantee**

We recommend to change/renew the shaft attachment after 5 years of usage.

Warranty 6 months for durability and function.

Warranty is provided under the terms of sale and supply of Uniprox GmbH & Co. KG provided that the above conditions are met.

### **10. Storage and Disposal**

The product is disposable with standard household garbage. There are no storage recommendations.

#### **Please direct any questions to:**

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